

FREE FORM
TECHNOLOGY



**SABO
SYSTEMS**

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ABOUT SABO

Considerable experience of the engineering team gained through the years of work allows providing each client with quality service and supervision at any stage of the design, manufacture and mending.

The company implements a complex approach for building facades using the most advanced technologies, including the use of spatial-rod structures. The company has been manufacturing the glazing systems for the last five years,

applying a "free form" technology. Special attention is paid to the choice of materials, the quality of products and the services offered, staff efficiency and professionalism. All these are the aspects that make the company reliable and preferable for any client.

SABO COMPANY IS ONE OF THE LEADING IN THE SECTOR OF COMPLEX FACADES DESIGN IN RUSSIA



Innovative projects



Quality assurance



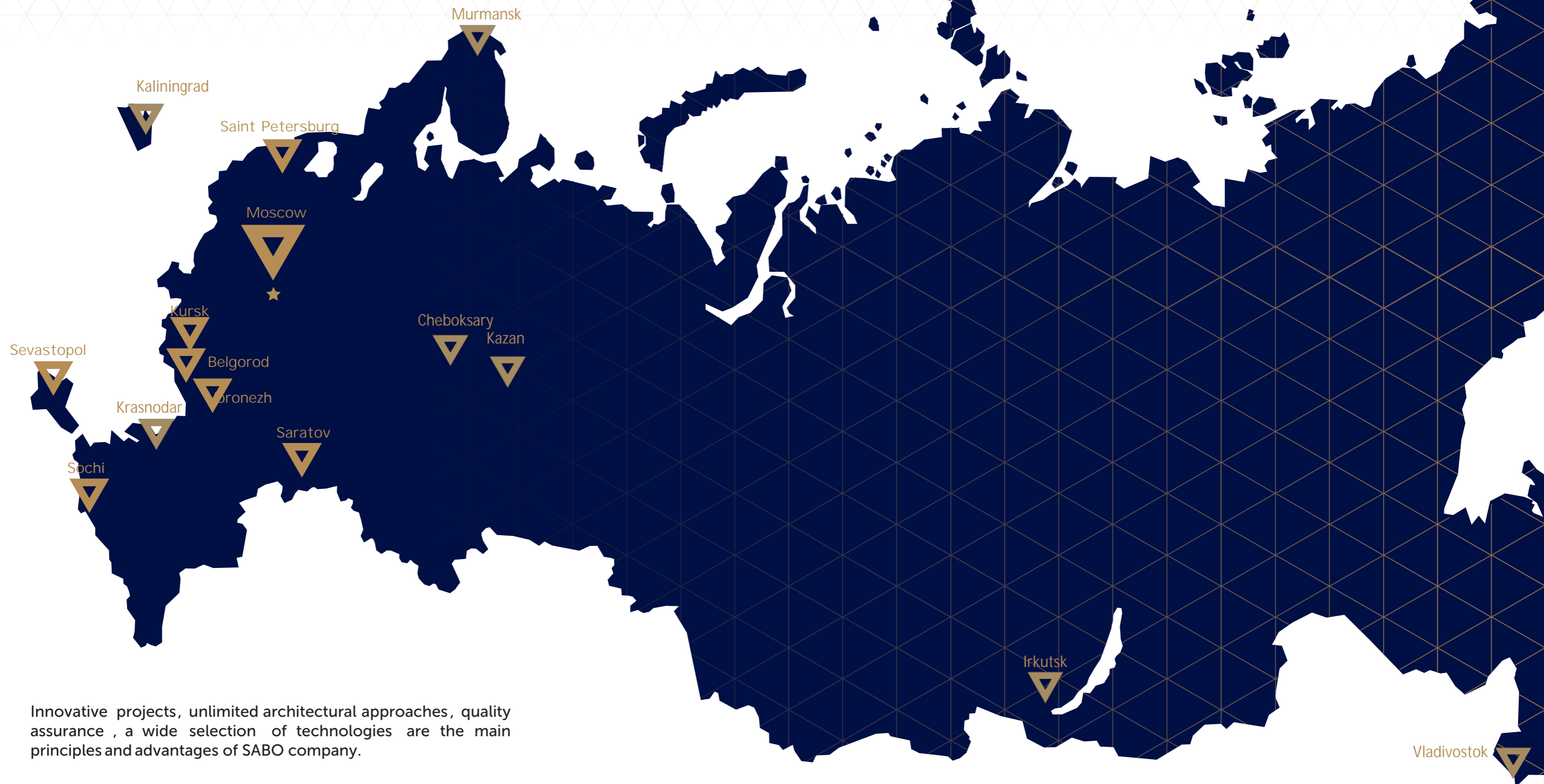
**Wide range of
architectural scope**



**Wide range of
technologies**

SABO GEOGRAPHY OF WORKS

We are open to mutually beneficial cooperation with our customers and partners. We are open to mutually beneficial cooperation with our customers and partners. SABO offers are some of the most profitable in the market.




Innovative projects, unlimited architectural approaches, quality assurance, a wide selection of technologies are the main principles and advantages of SABO company.

DESIGN AND ENGINEERING

Professional technical advice and project preparation of any complexity are the main advantages of our design department. Using the most modern computer equipment and the latest software, we give the customers an opportunity to choose the perfect design and performance

Based on innovative methods of designing and manufacturing high-quality building systems, we offer one of the most optimal architectural and structural solutions - the SABO system.

Our design department is a close-knit and experienced team united by professionalism. During five years, we developed more than eighty projects. We provide design in various ways and ideas, degrees of complexity and functionality:



The development of the architectural concept of the construction site



The preparation of the technical certificate




The technical specifications of the design preparation



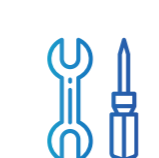
An outline and detailed engineering term



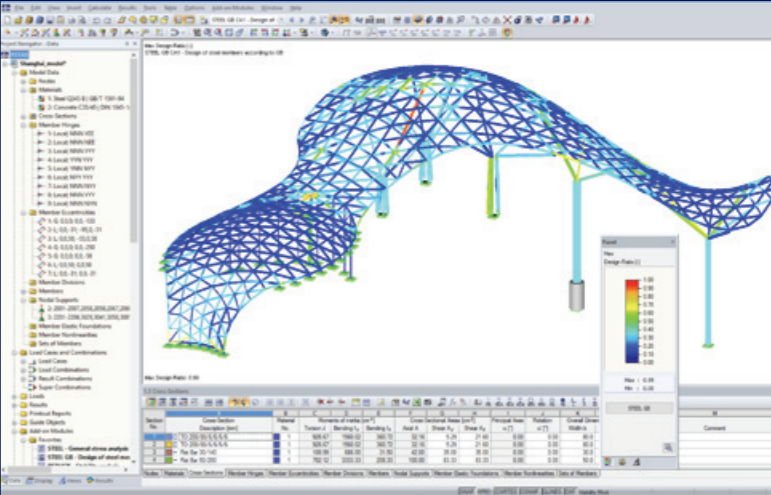
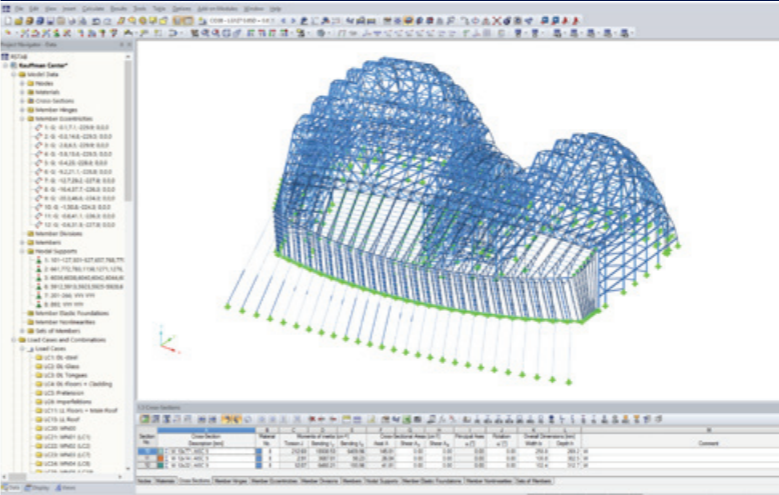
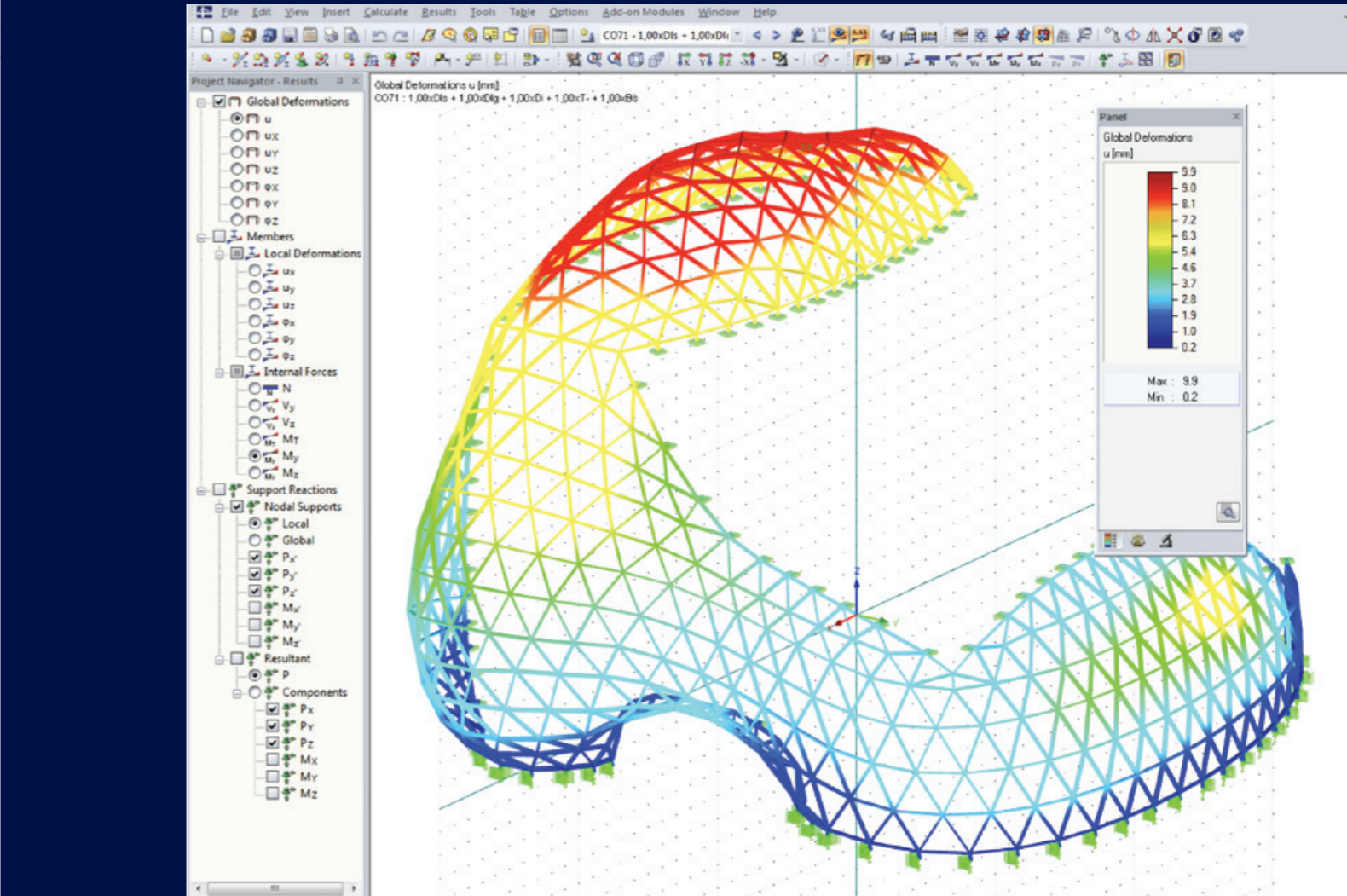
State examination process



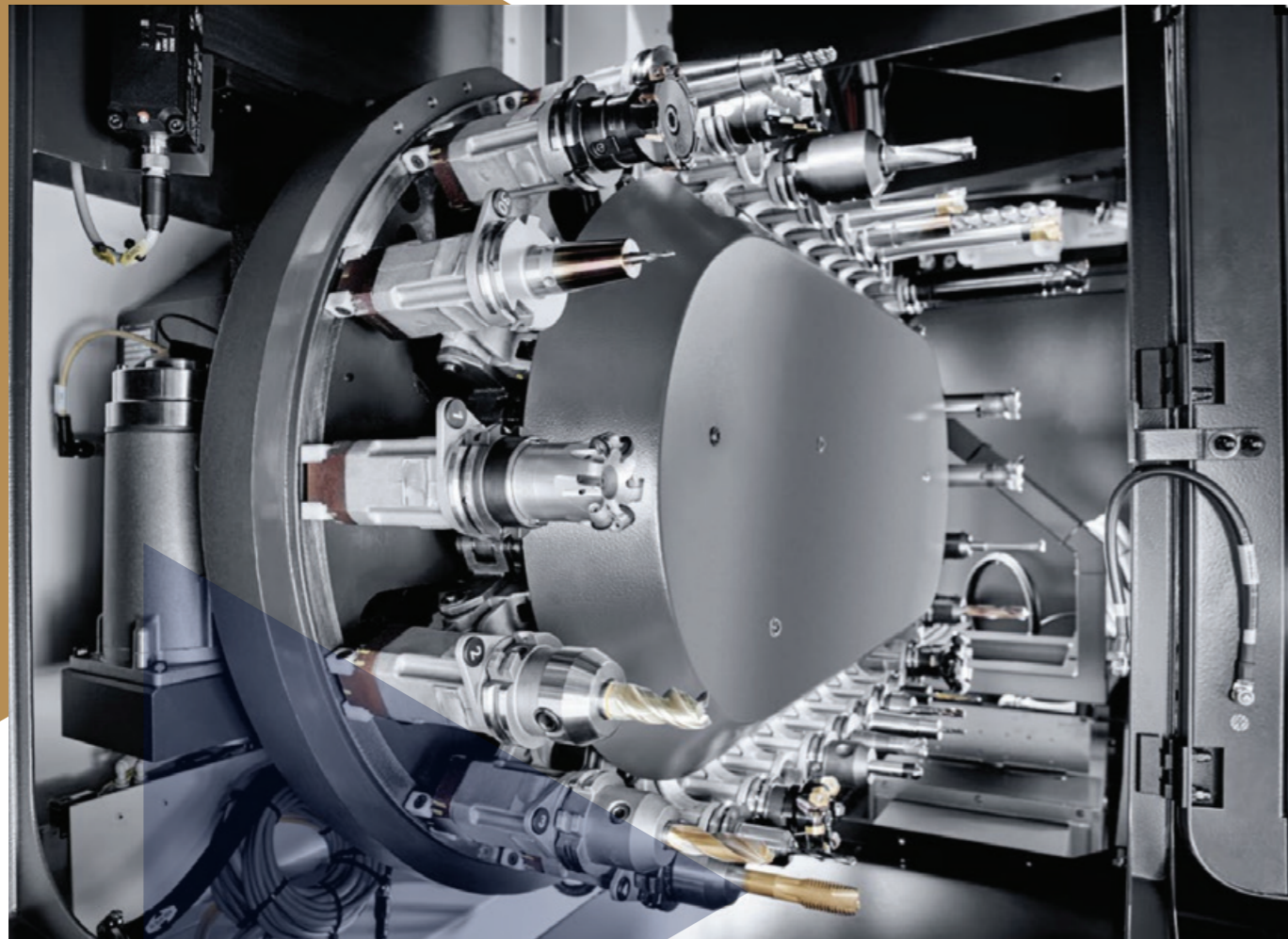
The preparation of executive documentation aimed for the delivery facility and the use of the construction site



The warranty and after the warranty service



All components undergo careful selection and quality control at all production stages.



The strength of each and every component and assemblies is verified by a variety of comprehensive tests.

THE PRODUCTION

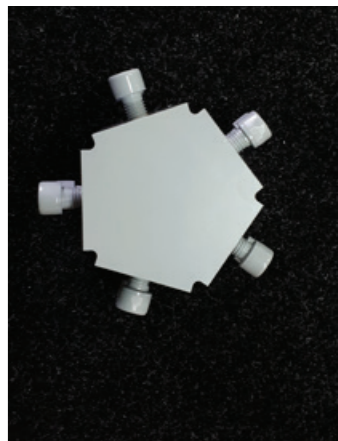
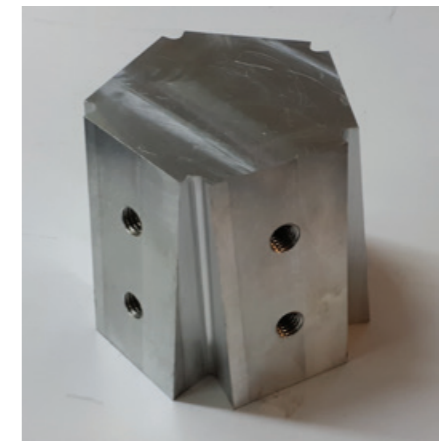
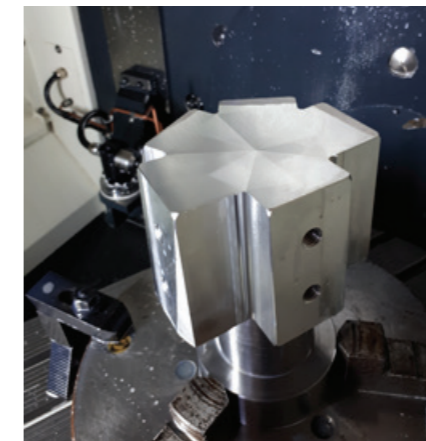
Our company has

more **12 000 m²**
of production area

own five-axis machining centre, a set of metalworking equipment, a paint shop, a fleet of vehicles and lifting equipment

which allows to produce

up to **2 000 m²**
of spatial-rod structures (of any complexity) per month



Each component of SABO system is designed , developed and manufactured in strict compliance with technological requirements , which guarantees quick installation and long-term safe use.

The tendencies of modern product development often require the complex of five-sided metal processing to be performed in just one installation of the part in the operating site. A high-quality, high-speed, fully automatic five-axis milling machine is the main tool for this purpose. The company employs experienced staff specialised in building and engineering.

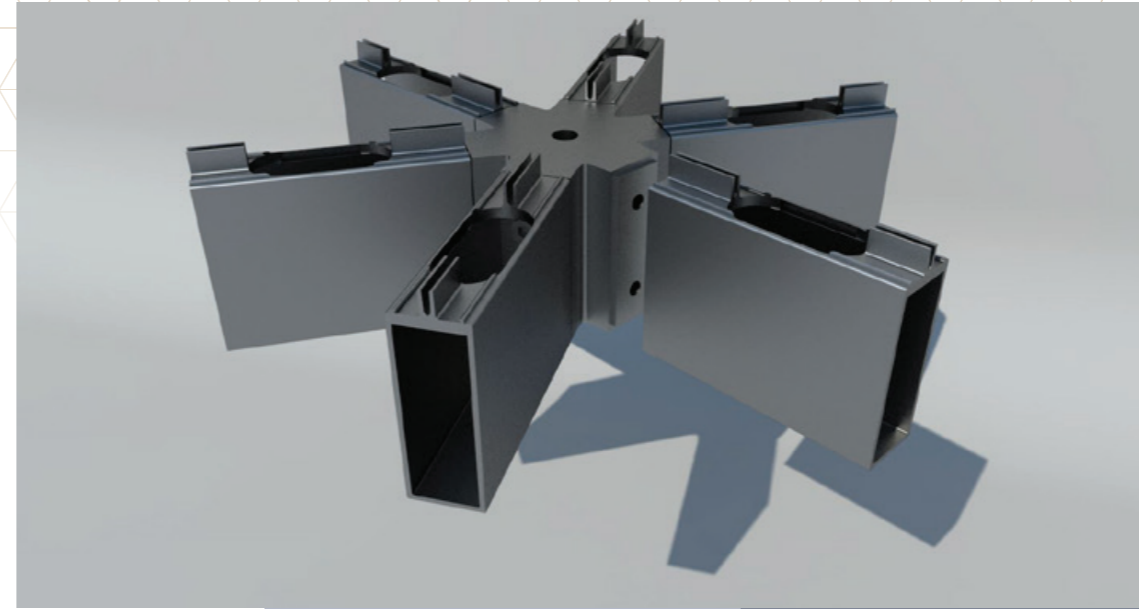
They possess high qualifications and good practical knowledge and skills. Careful control at any stage of the design and strict adherence to process technology makes it possible to organise the production of complex spatial structures.



SABO SYSTEM

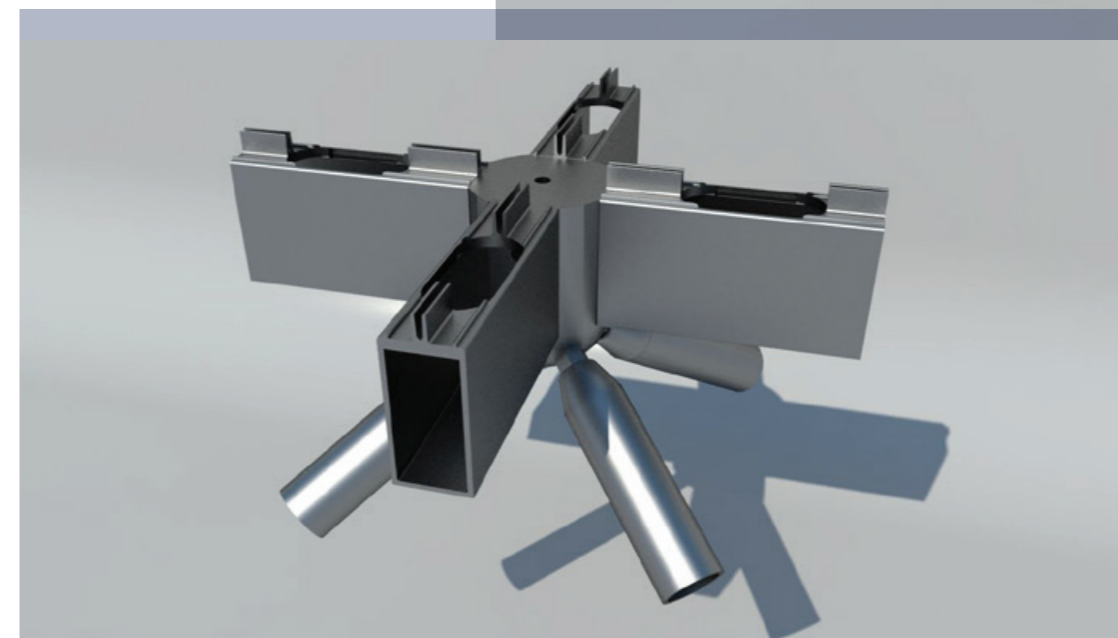
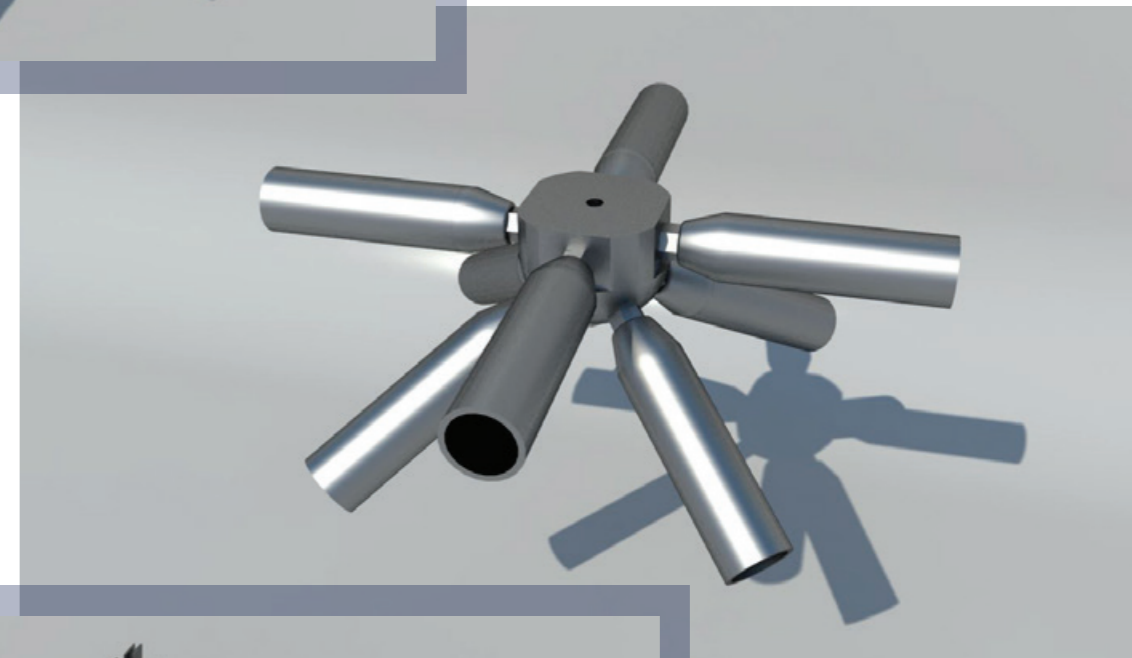
The basic advantages of the system:

- ▶ High structural strength undermined by the equable load distribution
- ▶ Considerably low weight compared to similar metal and reinforced concrete structures
- ▶ Exterior and interior attractiveness
- ▶ Reliability (the use of durable, solid and environmentally friendly materials: corrosion-resistant galvanised steel or aluminium, processed by powder coating. There is an option to apply some extra application of fire coatings)
- ▶ High speed of installation work due to the absence of welding and the need to use heavy lifting equipment
- ▶ Reasonably convenient logistics (the construction consists of small elements, allowing you to significantly save on costs during transportation and installation)



System performance options:

- ▶ A one level or two-level construction
- ▶ The possibility to perform up to 18 onnections on one nodal element
- ▶ The manufacturing of the elements using high strength aluminium or steel



Mounting and installation

The single-layer mesh construction of triangular geometry is designed on the basis of cylindrical nodal elements and hollow rectangular steel pipes (rods) with embedded elements.

Node elements are made of tool steel and rods are connected without welding technologies using high-strength bolts with a strength class of at least 10.9, which provides not only structural strength but also an increase in the production and short installation period.



The platforms accepting the rods are milled at the nodal element.

A steel or aluminum profile of the outside press-on system is installed on the mesh structure using special fasteners system.

By mounting three types of rubber gaskets a three-level condensate drain is achieved.

Double-glazed windows are installed on the rubber seals, followed by sealing the joints with DowCorning 791 weather-resistant silicone sealant.

Structural glazing technology is a single glass surface. It does not hamper water and snow draining. It performs improved thermal insulation characteristics.

Double-glazed window parts are fastened by internal clamps, which are installed according to the recommendations provided by the manufacturer of the outside press-on system or according to the terms and conditions of use referred to the emergency holders.

PORTFOLIO

The key advantage of the mesh structure is the reduction of electric light in the interior and the expenses for the electricity by use of the translucent coatings for the construction shells.



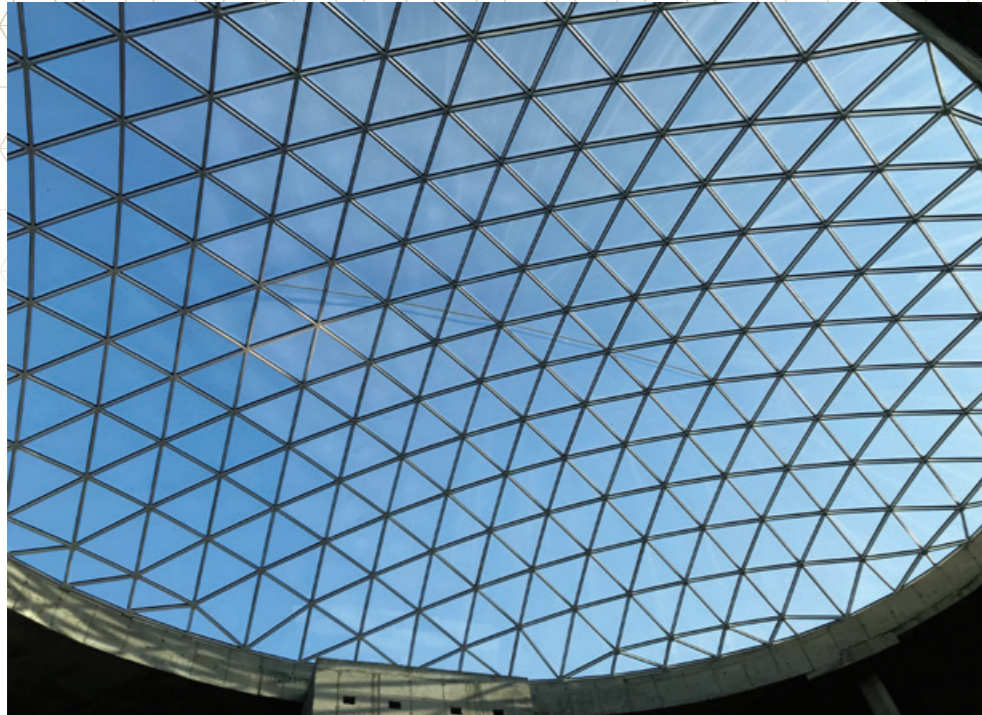
SHOPPING CENTER
"EUROPE"





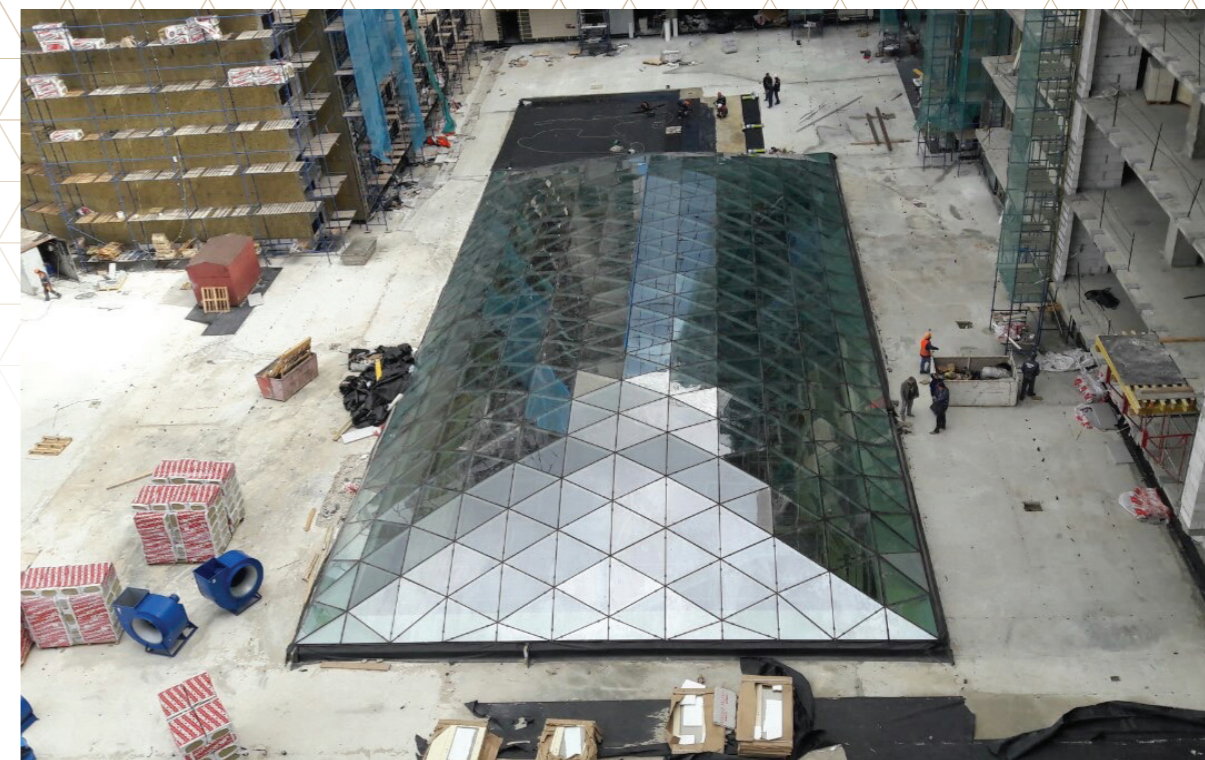
"CENTRAL PARK"





SHOPPING CENTER "DAF"





GALLERY CHIZHOV

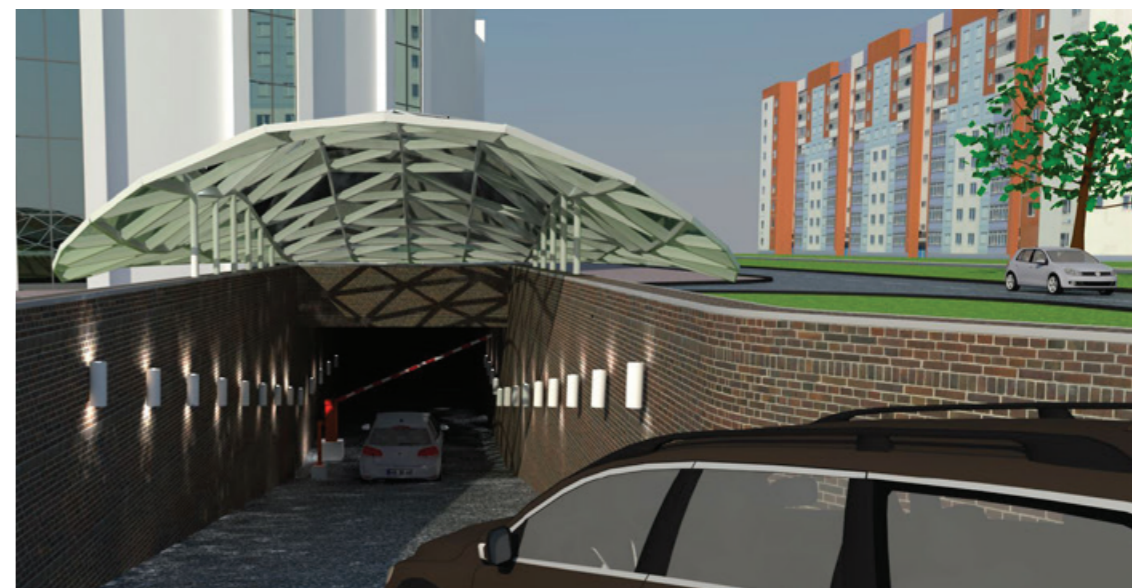
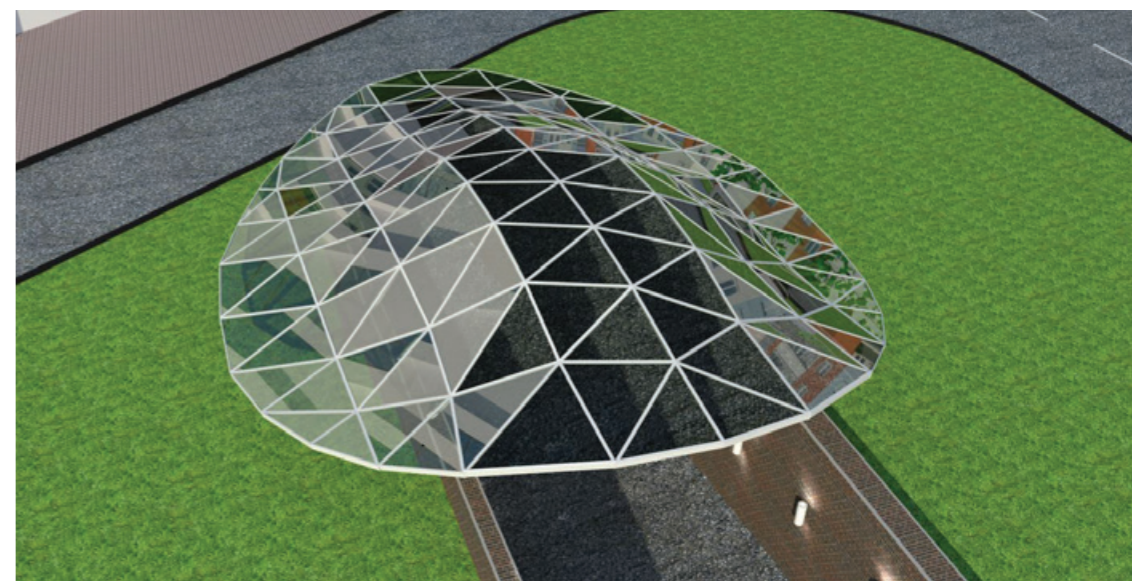
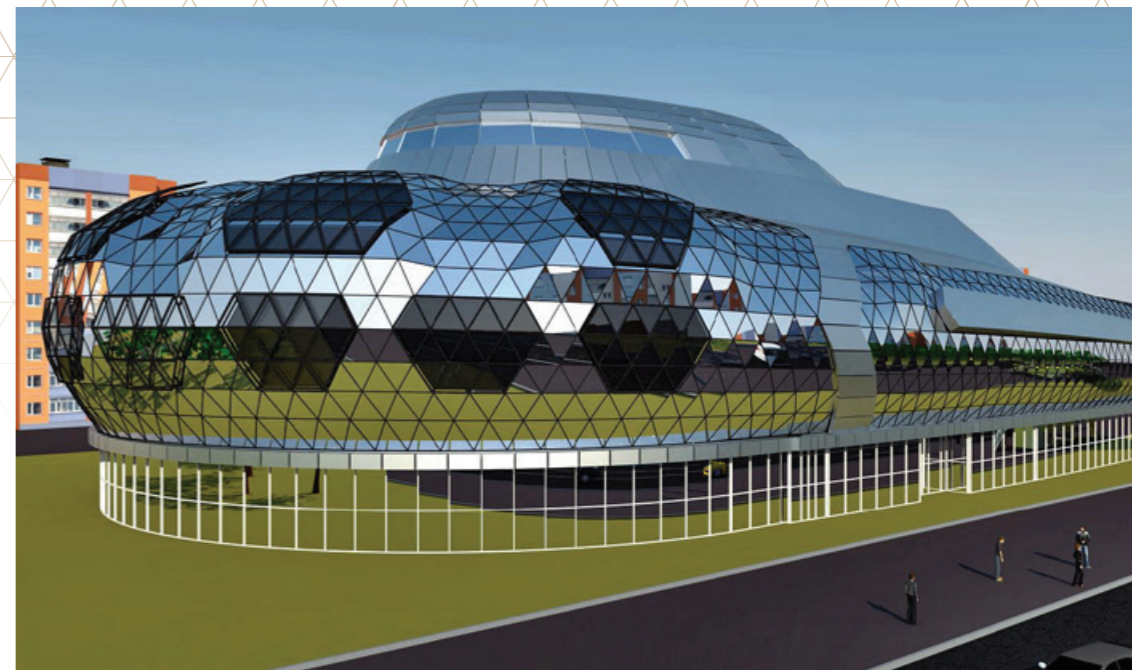
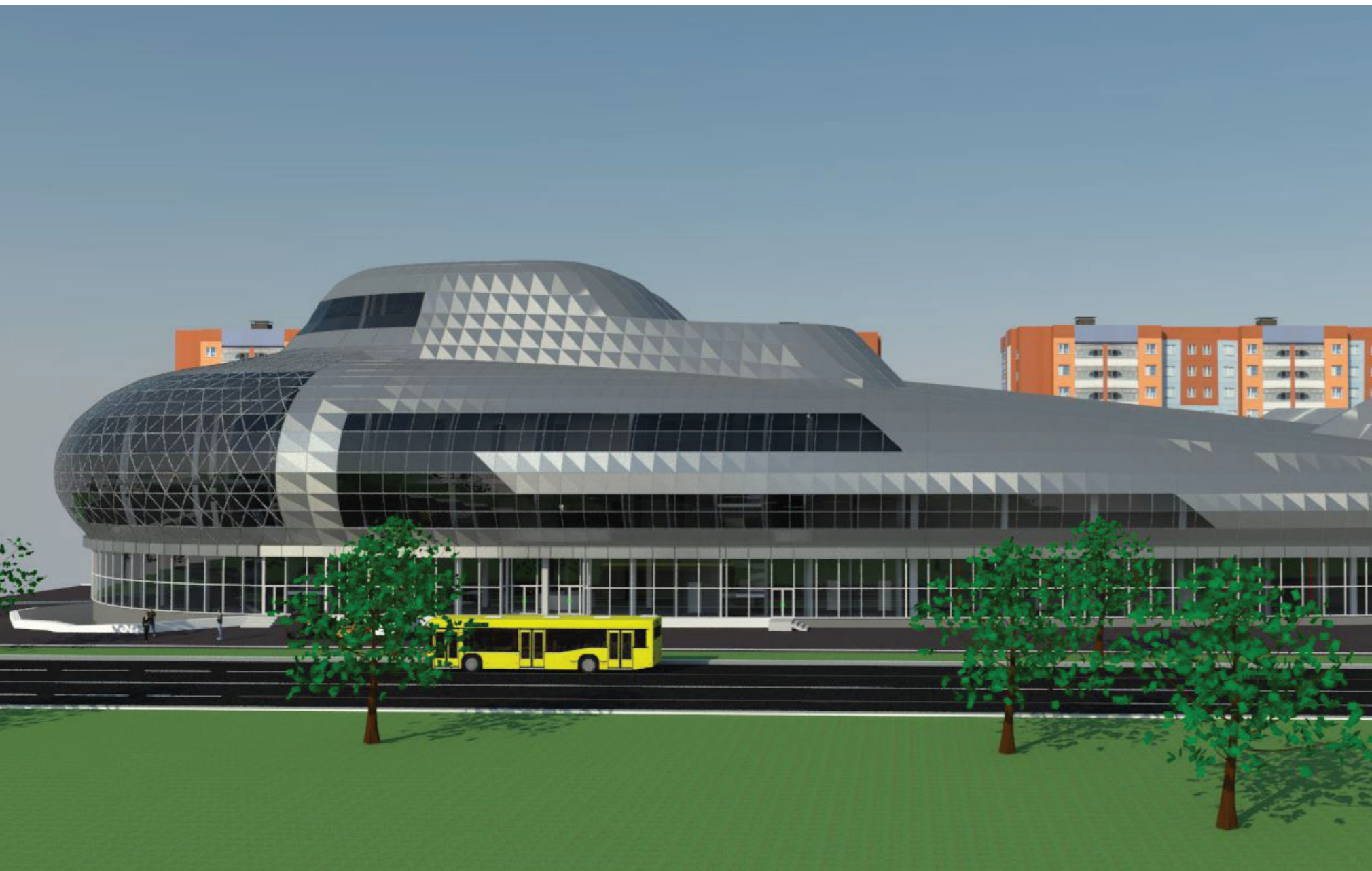


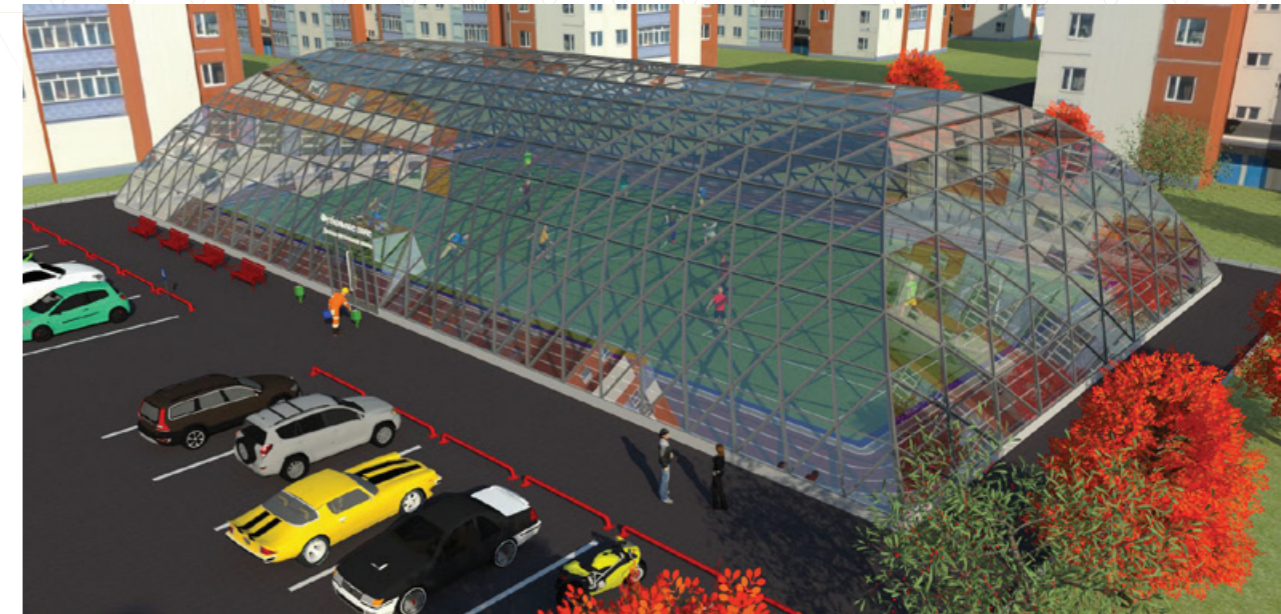
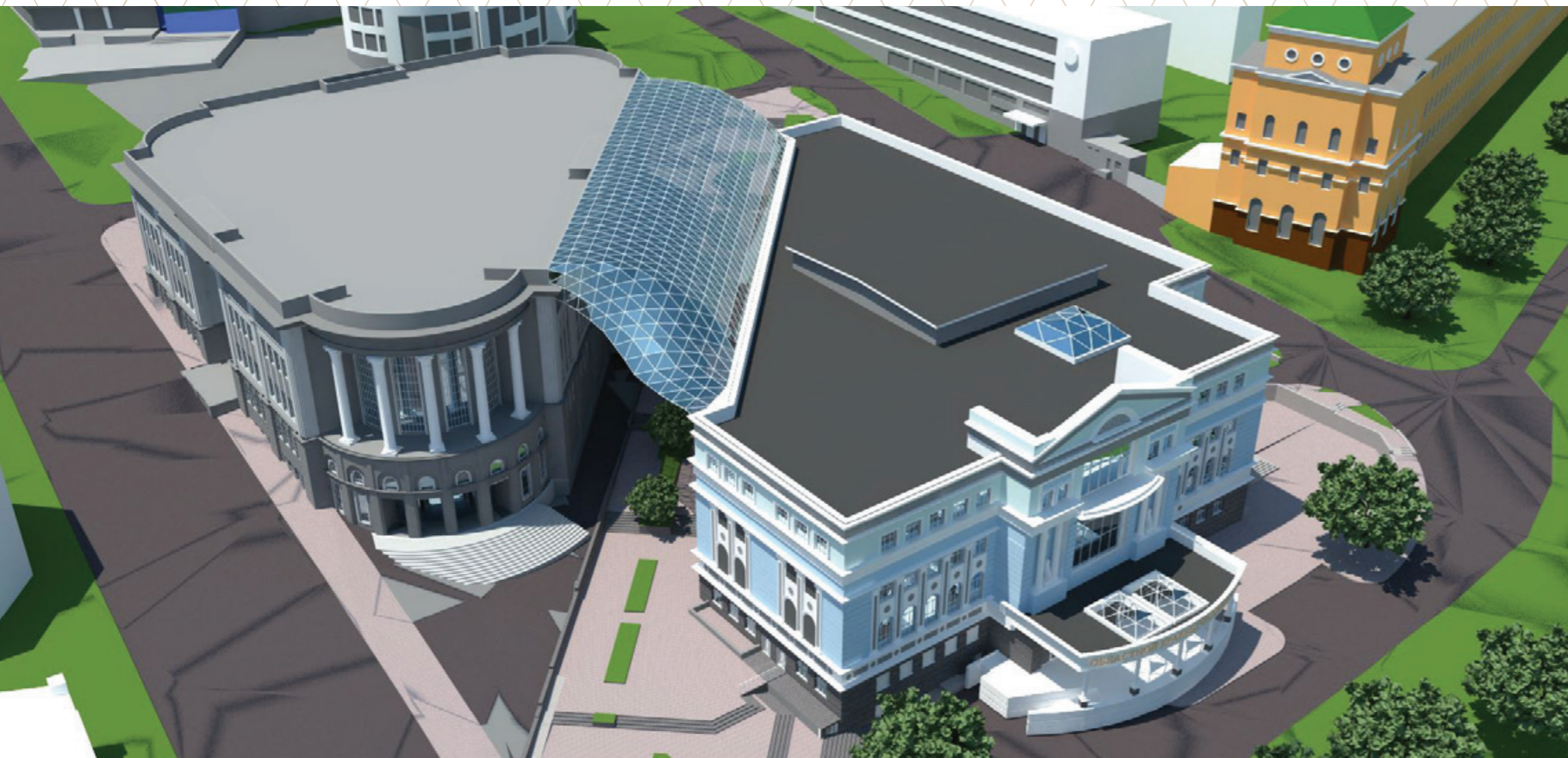
CROSSWALK

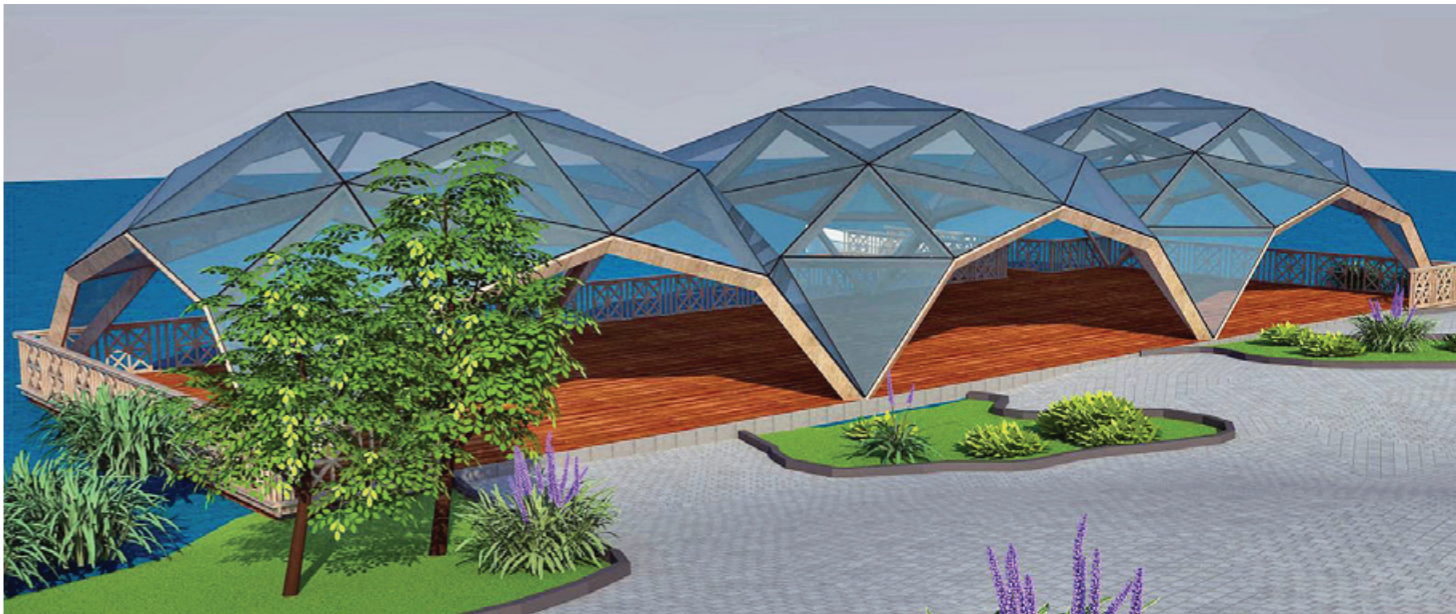
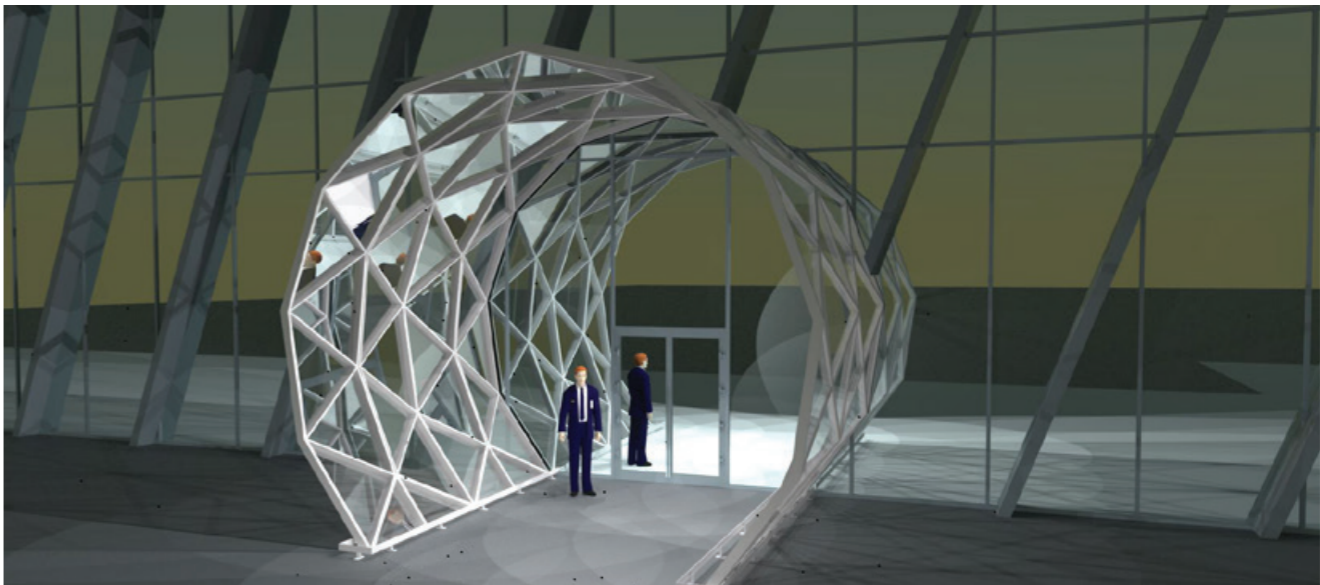
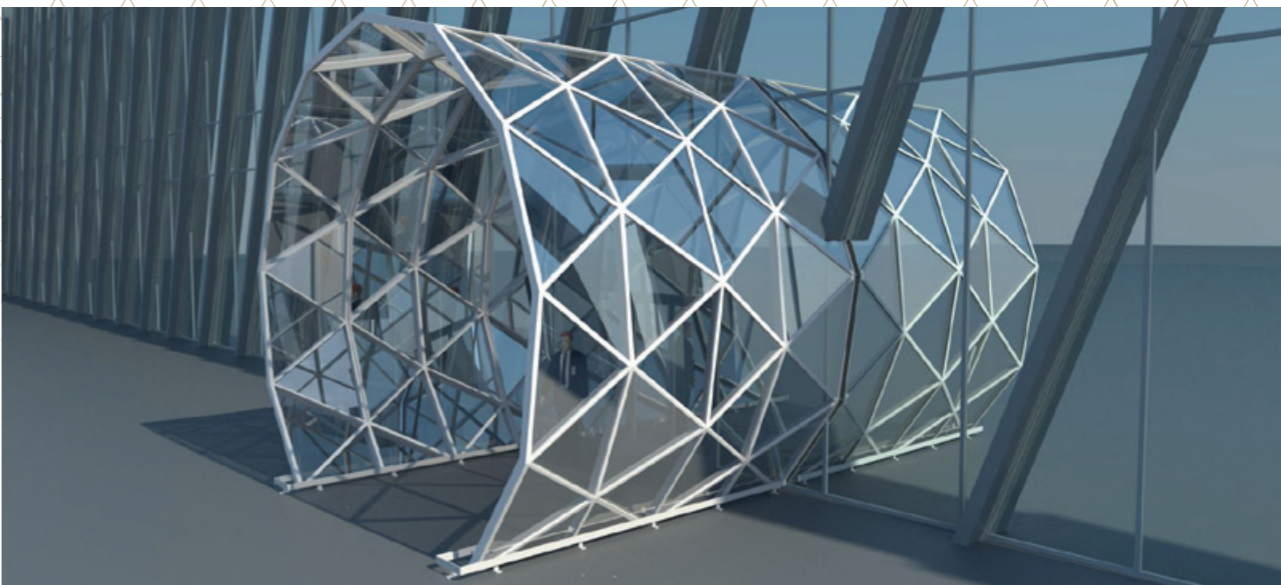
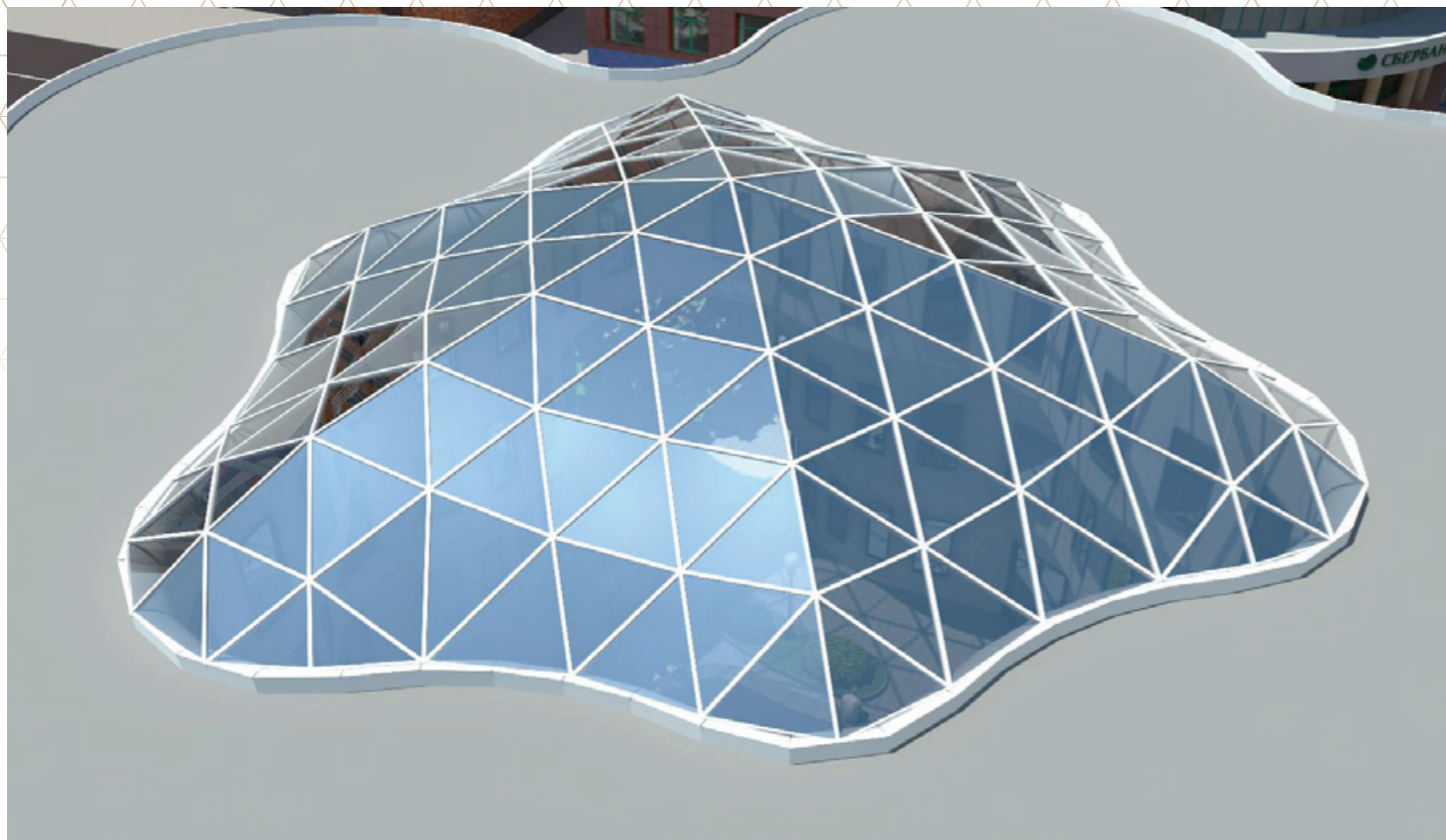


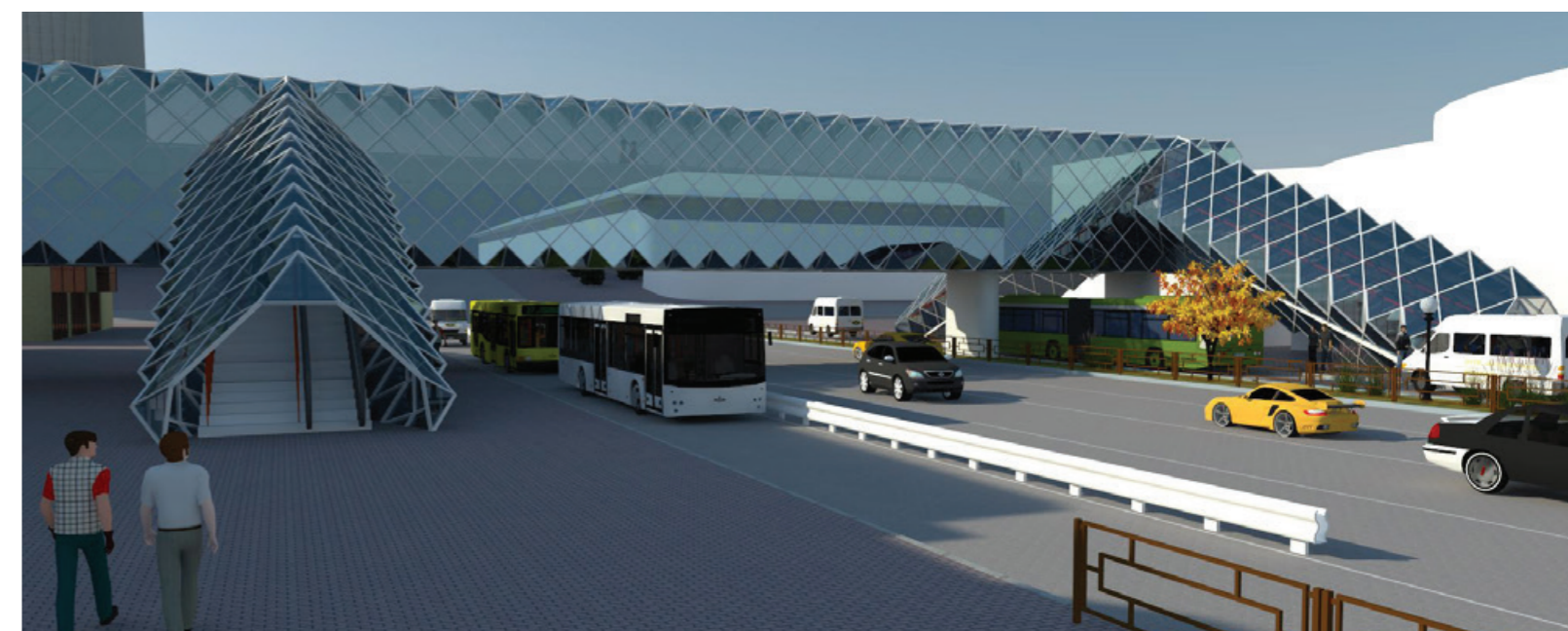
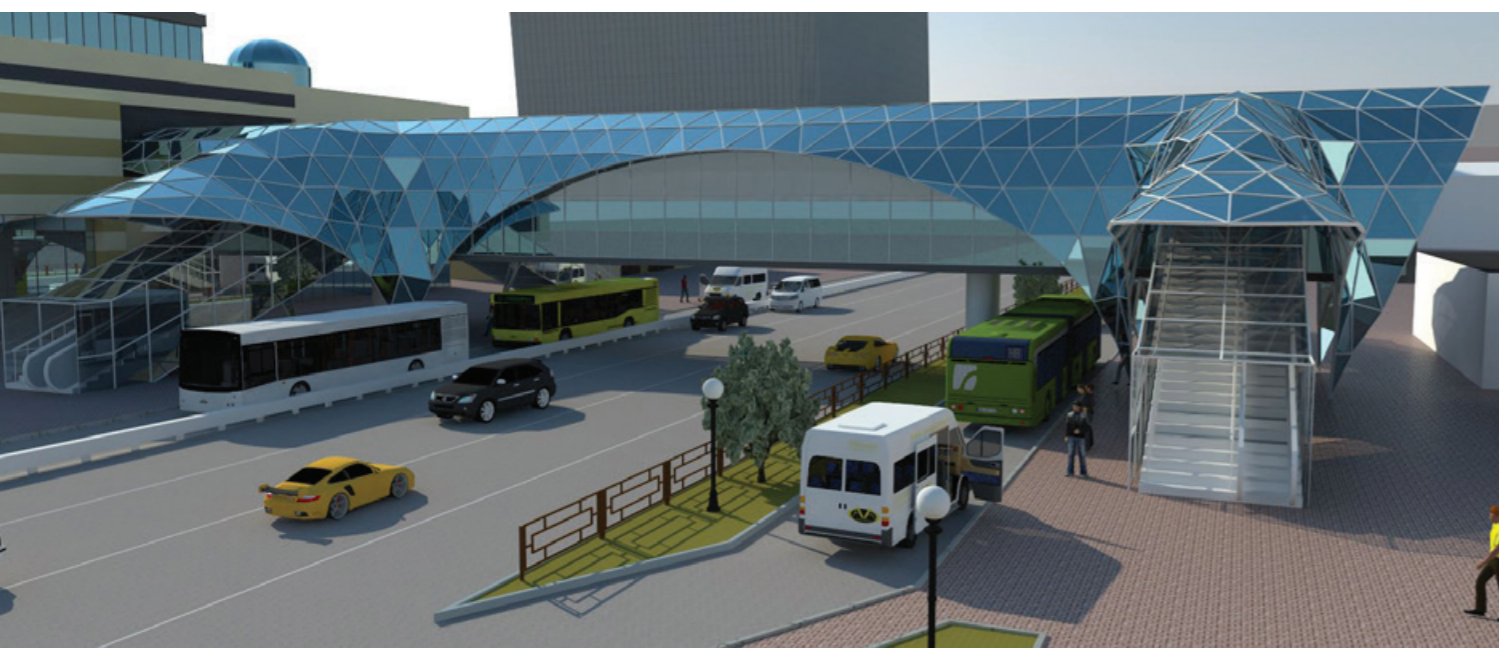
Projects

An integrated approach implemented for task solving allows customers to significantly reduce the time and financial costs of each project.









Documentation

Materials used in manufacturing:

- ▶ Aluminum girder made of alloys Ad31, Ad35 or similar in accordance with State standard GOST 22233-2001
- ▶ Protective and decorative coatings in accordance with State standard GOST 9.303, GOST 9.410, GOST 9.305
- ▶ Steel girder in accordance with SP 16.13330.2011
- ▶ Glass in accordance with State standard GOST 111-2001
- ▶ Double-glazed windows in accordance with State standard GOST 24866-2014
- ▶ Thermal insulating elements and inserts in accordance with State standard OST 30673
- ▶ Connectors and fasteners (self-tapping screws, bolts, nuts, etc.) made of stainless steel according to State standard GOST 11738, GOST 5632, GOST 20072 or other applicable regulatory and technical documentation.
- ▶ The construction elements that ensure the fastening and the supporting of building structures according to the current regulatory and technical documentation

Types of work performing a protective coating:

- ▶ Mechanized cleaning in accordance with State standard GOST 9.402-2004
- ▶ Hot-dip galvanizing according to State standard GOST 9.307-89
- ▶ Powder coating according to State standard GOST 9.410-88.

The quality of work performed corresponds to State standard

- ▶ GOST 23118-2012
- ▶ SP 53-101-98



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